Work Orde		219							·			Page 1
Revision ID:	D205-634-01 Skidtube	:		Accept				HII III	Setup S	1		
Start Date: Required Date: Reference:	29/04/2010 13/05/2010	Start Qty: 1.00 Req'd Qty: 1.00			Cust Item I Customer:	D:				'		
Approvals:	Process Pla	n:	Date://>//-//	Tooling: SPC (Y/N):		ate:	_ ·	Ì		Stop :		
Sequence ID/ Work Center ID		Operation Description	>	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Rejec Qty		ject mber	Insp. Stamp
Draw Nbr	Rev	ision Nbr		•								
IIN D205-634	Rev	F		· ·								
100 		Memo		0.00		_:		4	421	BG	. 10	05/3
Document Control			y bluefile &type labels per PPF		010107/31							
		Pick Kit		0.00				/-		1.		
Packaging Packaging		Мето		0.00	•				lefs 	73 <u>1</u>		/
120 QC		QC4- 100% Inspect k	its for completeness	0.00	किराज्य							

Quality Control

Dart	Aer	osp	ace	Ltd
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W/O:		300	WO	RK ORDER CHANG	ES				-
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	•	PAR #:	Fault Cate	jory:	NCR: Yes	No DQ	A:	Date:	
	Resolution: Disposition: QA: N/C Closed: _								
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NC	R)			
DATE	STEP	Description of NC		Corrective Action Sect		Verifi	cation	Approval	Approval
DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Dat	& Sect	ion C	Chief Eng	QC Inspector
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									1.

NOTE: Date & initial all entries

Work Order ID 58219

Page 2

April 29, 2010 11:38:12 AM

Required Date: 13/05/2010

Item ID:

D205-634-011

Accept



Setup Start



Revision ID:

Start Date:

Item Name:

Skidtube

29/04/2010

Start Qty: 1.00

Req'd Qty: 1.00



Cust Item ID:

Customer:

Draw

Number

Reference:

Approvals:	
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Process Plan: _____

Date:

Tooling:

Date:

Run

Start

Stop



QC:

Operation

Description

Date: _____ SPC (Y/N):

Date:

Draw

Rev.

Plan

Code

Stop



Number Stamp

Insp.

Reject

Sequence ID/ Work Center ID

130



Packaging

Memo

0.00

0.00

Set Up/

Run Hours

Packaging

Identify and pack for shipping as per PPP D205-634-011

Location

PPP rev:

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Accept

Qty

Reject

Qty

10/06/02 A)

Dart	Aeros	pace	Ltd
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W/O:			WC	RK ORDER CHANG	BES					
DATE STEP PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr					Approval QC Inspector					
							·····			
Part No:	PAR #:	Fault Cate	jory:	_ NCR: Y	es N	o DQ	A:	_ Date: _		
	Re	solution:	Disposition	:	QA: N/0	Clos	sed:		Date:	
NCR:			WORK ORDE	R NON-CONFORM	ANCE (N	CR)				
DATE	STEP	Description of NC	Initial		tion B		Verific	ation	Approval	Approval
		Section A	Chief Eng	Action Description Chief Eng		gn & ate	Secti	on C	Chief Eng	QC Inspector
				•						

NOTE: Date & initial all entries

Picklist Print * April 29, 2010 11:38:17 AM Work Order ID: 58219 Parent Item: D205-634-011 Parent Item Name: Skidtube **Start Date: 29/04/2010 Required Date: 13/05/2010** IPP Rev:P□02.08.28□Removed QC5 from Step 5□KJ□ **Comments:** Start Qty: 1.00 Required Qty: 1.00 IPP Rev:Q 08-08-12 now @ chg 006 (DSI 9417) DD verified by: IPP Rev R 09.01.28 now chg 007 DSI9417 revB EC verified by: Component Item ID/ Replacement Mfg/ Bin **Primary** Last Route Unit of Qty on Qty per Kit Qty Date D205-634-041 Manufactured No 110 Each 0.0000 Replacement Skidtube K10003 Manufactured No 110 Each 1.0000

Location Loc Oty Loc Code FG 57371

Page 1

Status

Dart Aerospa	ce	Ltd
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W/O:			WORK ORDER (CHANGES				
DATE	STEP		PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
1000			1,000				F-1670-F-170-	
Part No):	PAR #:	Fault Category:	NCR: Yes	No DQ	A:	Date:	
•	•		Disposition:					

NCR: WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC	€.		Corrective Action Section B	Varifia ati an			
DATE	STEP	Section A		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries